

## NEW STANDARDISED PRODUCT SHEET FOR COMPOST IN DENMARK

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### 1. ABSTRACT

A Standardised Product Sheet for Compost has been developed by the composting industry in Denmark as a voluntary measurement to improve the quality, use and sale of, as well as confidence in compost. Most of the approx. 130 Danish composting plants are expected to use The Product Sheet.

The Product Sheet itself consists of two pages. The front page covers: place of production and name of the product responsible, raw materials, suggested fields for use cross-referring to specific user guides, nutrients, soil improving properties, physical properties and sample taking and quality control. All nutrient contents are given in kg/m<sup>3</sup> and kg/ton marketable compost. Liming effect is based upon Ca-total, since no difference to Scheibler CaCO<sub>3</sub> could be shown. The back page of the Product Sheet covers guarantee parameters: weeds, visible impurities, degree of stability, heavy metals, sanitary treatment and organic pollutants. The degree of stability is designated not-ready, fresh, stable or very-stable, and shall as minimum be calculated on the basis of the analysis methods 'Total oxygen demand in 96 hours' and the 'Solvita compost test'. The user guides have been written to cover the following four user segments: private garden owners, landscape gardeners, farmers, or Christmas tree and fruit growers. The user guides are further subdivided to cover three types of compost made of yard waste, biodegradable household waste or sewage sludge.

The informative value of the Product Sheet was tested by four composting plants in the Spring 1998. Eighty percent of all users found the detailed declaration and user guides to be an advantage. Even amongst those who weren't in doubt about the optimal use, thirty eight percent found the detailed information to be an advantage. Thirty one percent of the interviewees had as a result changed their method of use. The majority within all user segments now felt more confident about their environmental concerns in using compost thanks to the guarantee parameters.

Keywords: compost, quality, standard, declaration, analysis methods, sampling, control, user, manual.

### 2. INTRODUCTION

The project was initiated in 1996 by the Working Group on Biological Treatment of Waste within the industry association Danish Waste Management Association (ISWA in DK). It should culminate in a voluntary measurement as a way to improve the quality, use and sale of, as well as confidence in compost. At the same time the project should improve the service provided from the professional laboratories to the composting plants.

#### 2.1 The main features of the Product Sheet

A two-page compost declaration form has been made (see figure 1 and 2). The form is easily filled out by the composting plants and understood by the compost users. Additionally 12 different suggestions for user guides are provided as possible information material. A basic



[write the name of the composting plant, name of the product and period of validity]  
**Compost guarantee-parameters as in EPA-report no. 470-1999**

**Weeds<sup>1</sup>:** \_\_\_\_\_ seedlings / litre  
**Visible impurities<sup>2</sup>:** \_\_\_\_\_ % of dry matter

1) I.e. viable seeds and plant parts. Very low content: less than 0,5/l. Noticeable content: 0,5-2/l. Large content: more than 2/l.  
 2) I.e. content of plastic+metal+glass larger than 2 mm. Content should be max. 0,5 % of dry matter. Sub-results must be stated:  
 Plastic: \_\_\_\_\_ % of dry matter. Metal: \_\_\_\_\_ % of dry matter. Glass: \_\_\_\_\_ % of dry matter.

**Degree of Stability**

|                                    |                                |                                 |                                      |
|------------------------------------|--------------------------------|---------------------------------|--------------------------------------|
| Not-ready <input type="checkbox"/> | Fresh <input type="checkbox"/> | Stable <input type="checkbox"/> | Very-stable <input type="checkbox"/> |
|------------------------------------|--------------------------------|---------------------------------|--------------------------------------|

The degree of Stability is calculated as a minimum upon the basis of Oxygen demand and Solvita test (results must be stated):  
 Total oxygen demand in 4 days: \_\_\_\_\_ mg O<sub>2</sub>/g dry organic matter      Solvita compost test: \_\_\_\_\_ (colour no. on chart)  
 Selfheating (T<sub>max</sub>): \_\_\_\_\_ °C      Organic-C/organic-N in water extract: \_\_\_\_\_ (no unit)

Age of the compost at the time of sampling: at least \_\_\_\_\_ months.

**Heavy metals** (non-statutory declarable information for 100% yard waste compost)  
 The compost trade organisation recommends for 100% yard waste compost determination of Cd and Pb.

**Observes present limit values:**      **yes:**       **no:**

| Content as mg/kg dry matter | Average | Limit value            |
|-----------------------------|---------|------------------------|
| Cadmium (Cd)                | _____   | 0,8                    |
| Lead (Pb)                   | _____   | 120 (60 <sup>2</sup> ) |
| Mercury (Hg)                | _____   | 0,8                    |
| Nickel (Ni)                 | _____   | 30                     |
| Arsenic <sup>2</sup> (As)   | _____   | 25 <sup>2</sup>        |
| Chromium (Cr)               | _____   | 100                    |
| Zinc (Zn)                   | _____   | 4000                   |
| Copper (Cu)                 | _____   | 1000                   |

1) Applies for source separated household waste compost and sewage sludge compost. 2) Specific limit value if used in private gardens.

**Sanitary treatment** (non-statutory declarable information for 100% yard waste compost)

Stabilised/composted:     Controlled composting:     Controlled deactivation/sanitation:

according to Annex 3 in Statutory order from the Ministry of Environment and Energy no. 823 of September 16, 1996.

**Organic pollutants** (non-statutory declarable information for 100% yard waste compost)

**Observes present limit values:**      **yes:**       **no:**

| Content as mg/kg dry matter           | Average | Limit value <sup>1</sup> |
|---------------------------------------|---------|--------------------------|
| DEHP (e.g. softeners in pvc-plastic)  | _____   | 100                      |
| LAS (surfactants, in detergents)      | _____   | 2600                     |
| NPE (surfactants, emulsifiers)        | _____   | 50                       |
| PAH (e.g. from inadequate combustion) | _____   | 6                        |

1) Applies for source separated household waste compost and sewage sludge compost.

**Sample taking and quality control**  
 Samples are taken according to the directions from The Plant Directorate. The procedure for the internal quality control and the analyse reports from the external laboratory can be forwarded.

Figure 2. The back page of the standardised Product Sheet provides information about the guarantee-parameters, incl. the new Degree of Stability asked for by the landscape gardeners.

## 2. METHODS AND RESULTS

The project has been carried out in four steps: 1) Selection of analysis parameters and methods, as well as of participating composting plants. 2) Analysis of compost from the chosen plants with the chosen methods. 3) Preparation and discussion of the Product Sheet, incl. the user guides. 4) Testing of the Product Sheet, incl. the user guides.

The possible compost analysis parameters and methods were compiled from international literature and from key persons within Danish agriculture, horticulture etc. and compared to the official Danish analysis requirements for compost. The selection of the parameters focused upon the qualities of the compost as a means of fertilisation and soil improvement. Specific parameters for top soil substitutes/mixtures and growing media were disregarded. When selecting methods, the existence of reference values for compost was emphasised. Adaptation to the terminology and tradition of the individual user segments was also a major contributory factor for choice of analysis method and of measurement unit displayed.

The composting plants was chosen with reference to ensure variation for input materials, composting method, size of plant as well as for geographical position. A stable production and previous agricultural use of the compost was also a requirement. Furthermore, the plant should be willing to use the Product Sheet as information material during the Spring 1998 and to collect the reaction of the users towards the sheet. No Danish plants composting sewage sludge could fulfil the demands for participation at that time. The chosen plants are described in table 1. Compost from the selected plants was analysed with the selected methods to get a general view of Danish compost, especially with regard to analysis parameters and methods new for Denmark. Some of the results from the analyses are also shown in table 1.

## 2.1 Different user guides provided

User guides have been written to cover the following four user segments: private garden owners, landscape gardeners, farmers, or Christmas tree and fruit growers. The user guides are further subdivided to cover three types of compost made of yard waste, biodegradable household waste or sewage sludge. These subdivisions are partly due to fact that Danish legislation differs on allowed use (amount, areas, crops) according to raw materials and sanitary treatment. The user guides can be used directly by the composting plant or incorporated into the information material of the individual plant. Simple formulas for the calculation of compost allowance are also set up.

## 2.2 One manual for plants and another for laboratories

A short version with the strictly relevant parts of the project report has been forwarded to all Danish composting plants (see Part 2 as mentioned in Carlsbaek, 1999). Most plants are expected to have their compost analysed accordingly to a recommended *Composting industry' basic analysis package* and to use the Product Sheet as part of their information material. The mentioned analyses package has to be completed to be able to fill in the Product Sheet form for yard compost, the compost product in Denmark with the fewest statutory requirements.

In a similar way, part 3 of the project report is targeted at the professional laboratories. Here references to the official or otherwise standardised Danish analysis methods are provided, and the new methods (e.g. liming effect, weeds, visible impurities, degree of stability) are described in Danish.

Table 1. Description of the selected composting plants and some of the analyses of their compost (mean of two measurements from one composite sample per plant; the results of the well-known methods, e.g. N-total and Cd, are typical for the plant).

|                             |                                | House1         | House2           | House-<br>yard | Yard1                | Yard2    | Yard3    |
|-----------------------------|--------------------------------|----------------|------------------|----------------|----------------------|----------|----------|
| Type of plant               |                                | con-<br>tainer | drum+<br>windrow | windrow        | madras               | wind-row | wind-row |
| Amount of waste             | 1,000 tonne per yr.            | 1.3            | 10               | 1.4            | 54                   | 11       | 1.4      |
| House-waste <sup>1)</sup>   | weight%                        | 80             | 91               | 46             | 0                    | 0        | 0        |
| Yard-waste <sup>2)</sup>    | weight%                        | 20             | straw: 2         | 54             | 100                  | 100      | 100      |
| Other "waste"               | weight%                        | lime: 8        | paper: 7         | 0              | 0                    | 0        | 0        |
| Compost-age                 | months                         | 2              | 6                | 7              | 24                   | 8        | 13       |
| Dry matter                  | %                              | 75             | 41               | 59             | 66                   | 52       | 66       |
| Organic matter              | % of dry matter                | 46             | 65               | 36             | 22                   | 33       | 17       |
| OrgC/orgN <sup>3)</sup>     |                                | 3.2            | 6.5              | 1.2            | 2.7                  | 0.7      | 0.2      |
| OrgC/totN <sup>3)</sup>     |                                | 0.60           | 0.68             | 0.18           | 0.59                 | 0.18     | 0.10     |
| OrgC <sup>3)</sup>          | g/kg dry matter                | 10.3           | 17.1             | 2.8            | 5.1                  | 1.6      | 0.5      |
| HA-index <sup>4)</sup>      |                                | 0.5            | 0.5              | 0.8            | 0.7                  | 0.7      | 0.6      |
| Barley25 <sup>5)</sup>      | % of control                   | 83             | 90               | 96             | 98                   | 99       | 109      |
| Barley50 <sup>5)</sup>      | % of control                   | 63             | 50               | 92             | 85                   | 104      | 100      |
| Ca-total                    | as kg CaCO <sub>3</sub> /tonne | 64.3           | 15.4             | 24.7           | 22.2                 | 8.7      | 6.7      |
| Scheibler CaCO <sub>3</sub> | kg CaCO <sub>3</sub> /tonne    | 69.3           | 15.6             | 22.9           | 28.8                 | 4.0      | 1.6      |
| N-total                     | kg/tonne                       | 13             | 10               | 8.7            | 5.3                  | 4.4      | 3.3      |
| N-water-soluble             | kg/tonne                       | 0.3            | 2.2              | 1.0            | 0.5                  | 0.1      | 0.1      |
| S-total                     | kg/tonne                       | 1.4            | 1.5              | 1.4            | 0.8                  | 0.6      | 0.4      |
| pH                          |                                | 8.5            | 8.3              | 8.3            | 8.4                  | 8.4      | 8.2      |
| CEC                         | meq/100 g dry matter           | 63             | 104              | 61             | 48                   | 48       | 39       |
| Cd                          | mg/kg dry matter               | 0.38           | 0.36             | 0.63           | 0.76 <sup>8)</sup>   | 0.37     | 0.22     |
| Pb                          | mg/kg dry matter               | 30             | 35               | 32             | 65                   | 54       | 16       |
| DEHP                        | mg/kg dry matter               | 24             | 21               | 11             | 0.63                 | 0.54     | < d.l.   |
| LAS                         | mg/kg dry matter               | 69             | 76               | 61             | < d.l. <sup>9)</sup> | < d.l.   | < d.l.   |
| NPE <sup>6)</sup>           | mg/kg dry matter               | 3.4            | 2.3              | 1.5            | < d.l.               | < d.l.   | < d.l.   |
| PAH <sup>7)</sup>           | mg/kg dry matter               | 0.5            | 0.5              | 0.8            | 0.9                  | 0.5      | 0.6      |

1) Source separated biodegradable MSW. 2) Leaves, branches etc. from parks and gardens. 3) In water extract. See Chanyasak & Kubota (1981) and Hue & Liu (1995). 4) Humic acid index, see Adani et al. (1995). Considerable uncertainty of analysis, often 0,2 in difference between results of two analyses of compost from the same composite sample. 5) Pflanzenverträglichkeit, as in BGK (1998, p23). 6) Nonylphenol + mono- and di-ethozylates. 7) Σ of 9 components. 8) High level caused by waste from city areas. 9) d.l.: detection limit.

### 2.3 Analysis methods for stability

The results from the tested analysis methods for compost stability was compiled in one table, and a score system was establish as to rank the results and to compare the different methods. The four methods recommended in the Product Sheet are all economically feasible, giving reproducible results and with a fair amount of reference values for compost. Figure 3 shows some results from three of the methods. Apparently no single method provides a true and fair picture of the full range of stability of all types of compost and therefore, at least two analysis methods must be used to determine the stability. The analysis methods 'Total oxygen demand in 96 hours' and 'Solvate compost test' are included in the recommended *Composting industry' basic analysis package*. For internal control 'Solvate compost test' and 'Selfheating' are recommended. A guide how to calculate the Degree of Stability has been developed (see table 2). Since the declaration of the stability was asked for by the landscape gardeners, differentiation among the more stable composts was prioritised when developing the Degree of Stability system.

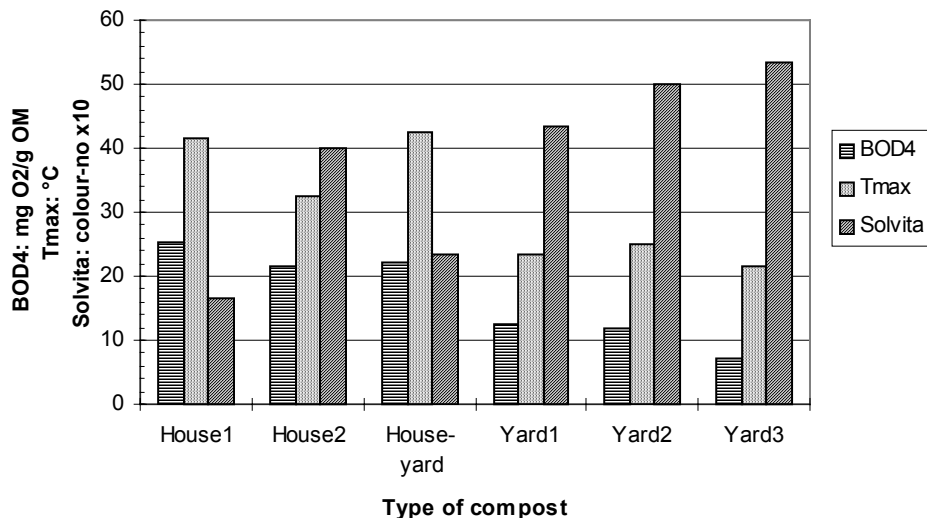


Figure 3. Microbial activity related methods for stability determination applied to different types of composts. Methods: BOD<sub>4</sub> and T<sub>max</sub> as in BGK (1998, p93, p19), BOD<sub>4</sub> also with an Oxi-Top® (WTW 1995), Solvita® as in Woods End (1997). BOD<sub>4</sub> and T<sub>max</sub> mean of two measurements, Solvita mean of three measurements, from one composite sample per plant. Details for type of compost in table 1.

Table 2. The principle behind the calculation of Degree of Stability. For the Product Sheet, independent laboratory results from the methods ‘Total oxygen demand’ and ‘Solvita’ are required as a bare minimum.

| Method of analysis  | Result                                    |                                       |  |   |
|---|---|---------------------------------------|--|---|
| ‘Organic-C/organic-N in water extract’ (no unit)            | <input type="checkbox"/> > 7,0            | <input type="checkbox"/> ≤ 7,0        |  | do not count here                           |
| ‘Total oxygen demand in 96 hours’ (mg O <sub>2</sub> /g OM) | <input type="checkbox"/> > 40,0           | <input type="checkbox"/> 40,0- 16,1   | <input type="checkbox"/> 16,0 - 6,1    | <input type="checkbox"/> ≤ 6,0              |
| ‘Solvita compost test’ (colour-no. on chart)                | <input type="checkbox"/> 1                | <input type="checkbox"/> 2 - 3        | <input type="checkbox"/> 4 - 5         | <input type="checkbox"/> 6 - 8              |
| ‘Selfheating’ (max. temperature in °C)                      | <input type="checkbox"/> > 60,0           | <input type="checkbox"/> 60,0 - 40,1  | <input type="checkbox"/> 40,0 - 30,1   | <input type="checkbox"/> ≤ 30,0             |
| (no. of crosses in the column)                              | —   | —                                     | —                                      | —   |
| <b>Achieved Degree of Stability</b>                         | <b>Not-ready</b> <input type="checkbox"/> | <b>Fresh</b> <input type="checkbox"/> | <b>Stable</b> <input type="checkbox"/> | <b>Very-stable</b> <input type="checkbox"/> |

#### 2.4 Volume weight and particles < 5 mm

The European Committee for Standardization is now finally agreeing upon a standard for the determination of density of soil improvers and growing media (CEN, 1999). This coming standard will be used for the Product Sheet. The necessary apparatus is shown in figure 4.

The content of ‘All particles < 5 mm’ is easily determined when analysing for content of ‘Stones > 5 mm’. When assessing the compost as a possible mulch a low content of fine particles is desirable. For the ordinary mulches of wood or bark chips, a content lower than 5-10 weight% of particles < 5 mm is recommended.

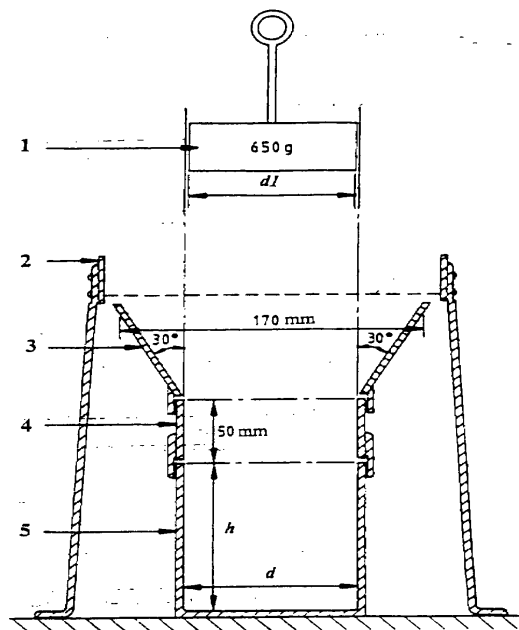


Figure 4. The apparatus for laboratories for the determination of compost density (CEN, 1999). 1: Plunger. 2: Sieve, supported at the edge. 3: Funnel. 4: Collar, removable extension of the cylinder. 5: Test cylinder.  $d$ : diameter 100 mm  $\pm$  1 mm.  $h$ : height 127 mm  $\pm$  1 mm.  $d_1$ : diameter 95 mm  $\pm$  1 mm.

### 3. USERS REACTIONS TOWARDS THE PRODUCT SHEET

The informative value of the Product Sheet was tested by four composting plants among their compost users during the Spring of 1998. The satisfaction with the Product Sheet and user guides was staggering: 80% of all users within all segments found the detailed declaration and user guides advantageous. See others results from the survey in table 3.

Table 3. Some of the reactions from the compost users towards the standardised Product Sheet, which was handed out together with the compost.

|   | % of all answers |
|---|------------------|
| <b>Have been in doubt until now about the best use of the compost</b>               | <b>33</b>        |
| Have not been in doubt until now  | 59               |
| An advantage with the user guide  | 80               |
| Not an advantage  | 16               |
| <i>Coherence in answers:</i> Have been in doubt... and an advantage...              | 26               |
| Have not been in doubt... <b>although</b> an advantage...                           | 38               |
| <b>Hadn't felt confident about the environmental concerns in using compost</b>      | <b>26</b>        |
| Had felt confident  | 66               |
| Now feeling more confident because of the 'guarantee parameters'                    | 44               |
| Still not feeling confident   | 47               |
| <i>Coherence in answers:</i> Hadn't felt confident... now feeling more confident... | 9                |
| Had felt confident... <b>although</b> felling more confident now...                 | 32               |

In general, there was a pronounced need for information; e.g. 31% of all users had actually changed their way of using compost due to the Product Sheet. Answers were collected from 80 private garden owners, 14 landscape gardeners and 3 farmers, all of whom had used compost from the plant in question.

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